







- 
- - 
  -





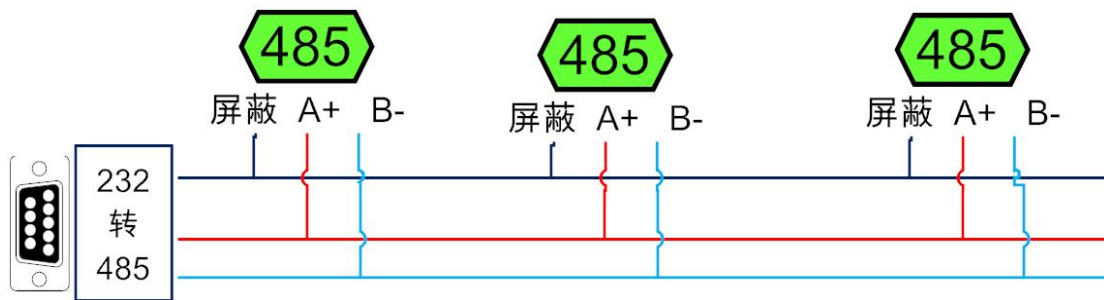

1



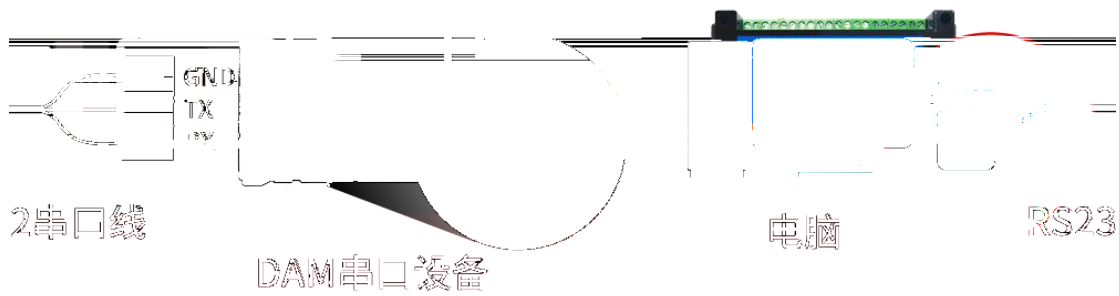




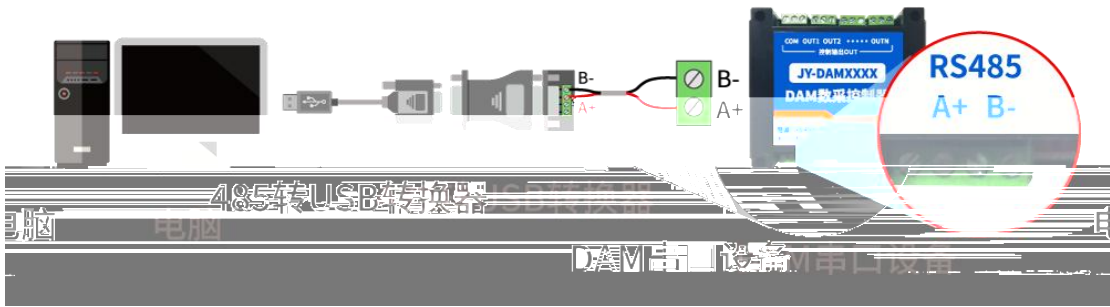

### 1 RS485



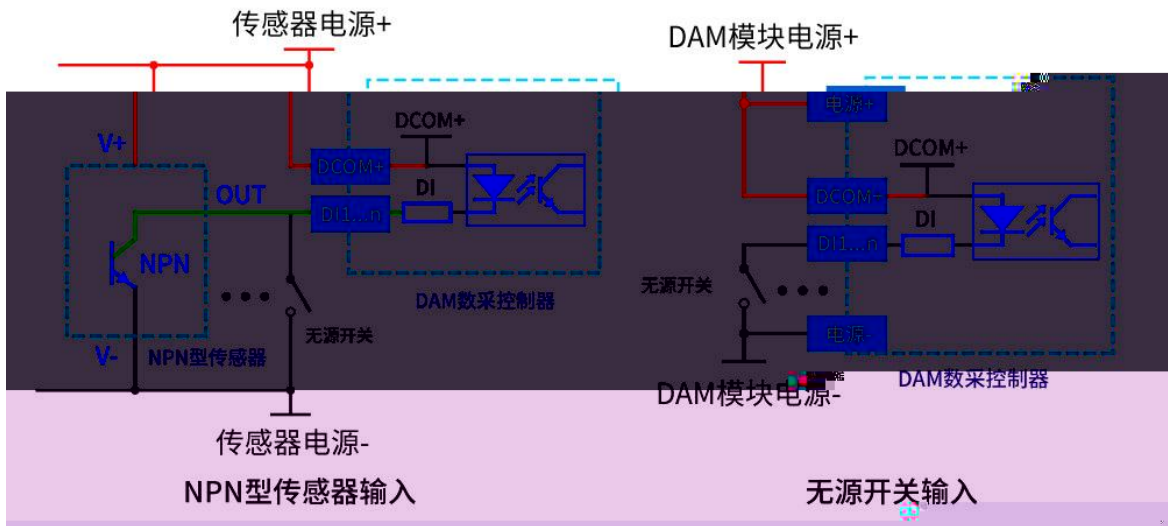
### 2 RS232



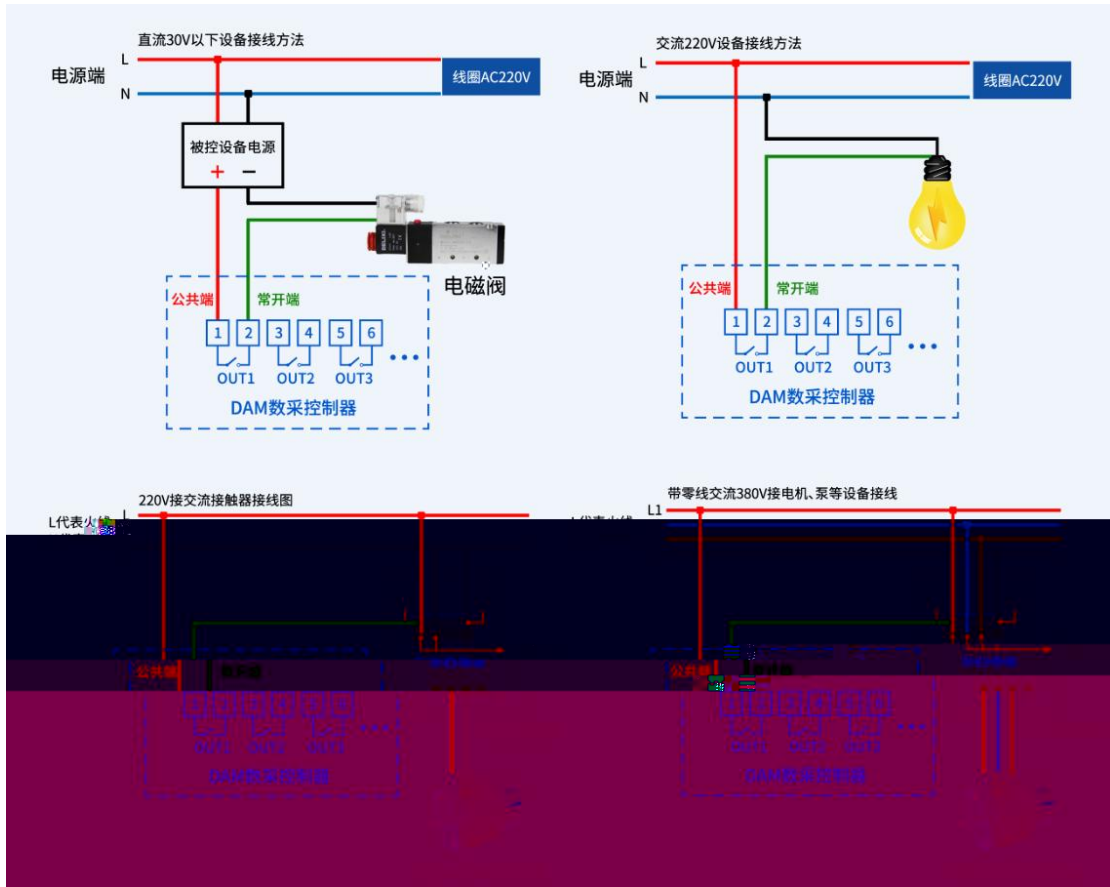
### 3 USB 485



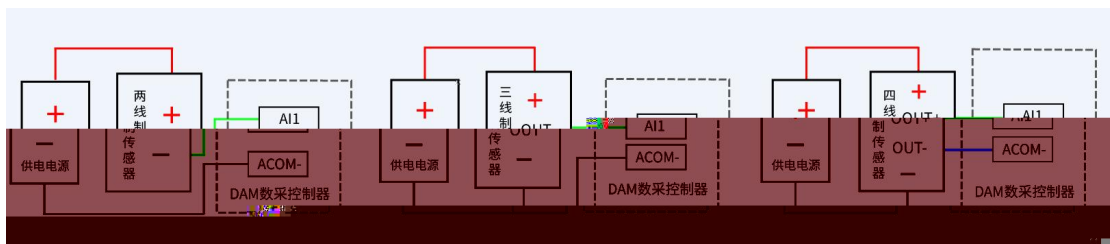
1



2



3



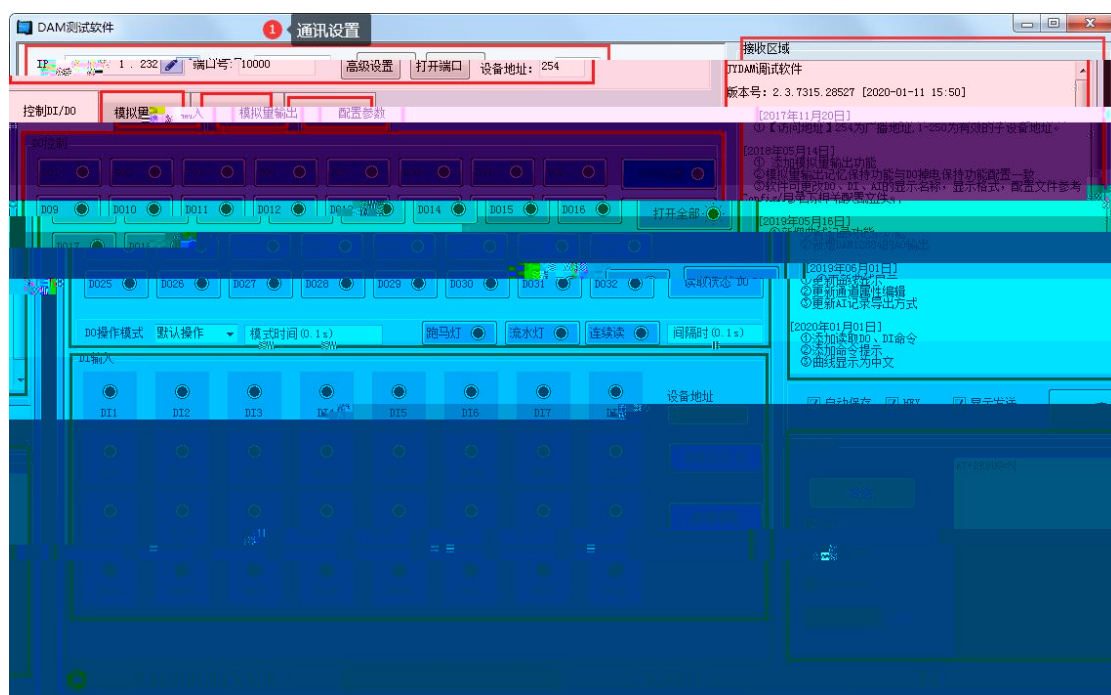




1

<https://www.juyingele.com/download/DAMSoftware.zip>

2



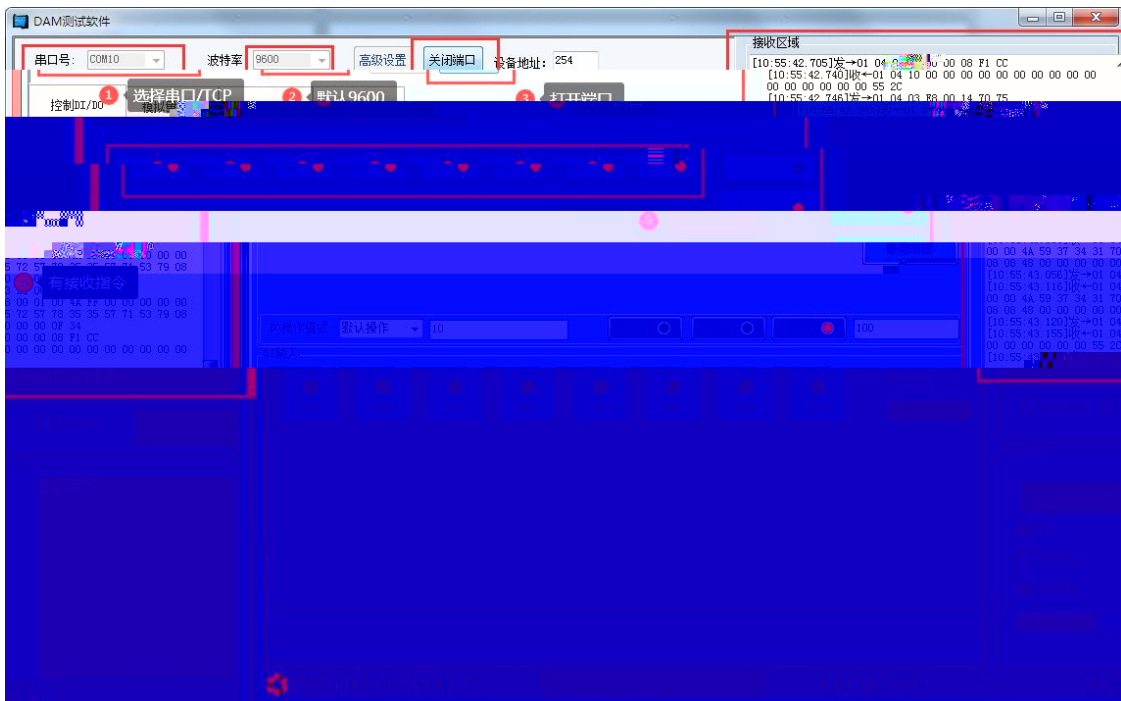
<a href="#">_____</a>	● ● ●
<a href="#">_____</a>	● ● ●
<a href="#">_____</a>	● ● ●
<a href="#">_____</a>	● ● ● ● ● ● ● ● ● ●
<a href="#">_____</a>	●



	●
	●
	●
	●
	●
	●
	●
	●
	●
	●

### 3

- 
- 
- 
- 



### 4

-



串口号: COM10 波特率: 9600 高级设置 关闭端口 设备地址: 254

控制DI/DO 模拟量输入 模拟量输出 配置参数

导出记录间隔 5000 毫秒 选择模拟量输入

导出记录 通道编辑

AI1= 6.729 mA  
AI2= 8.933 mA  
AI3= 13.046 mA  
AI4= 0 查看输入数据  
AI5= 0.000 mA  
AI6= 0.000 mA  
AI7= 0.000 mA  
AI8= 0.000 mA  
采集时间 11:09:54

显示实时曲线

接收区域

发送区域

AT+DEBUG=5

发送

HEX

发送换行

定时发送

100

数据通讯口已经打开 采集AI数据成功

5



串口号: COM14 波特率: 9600 高级设置 关闭端口 设备地址: 254

控制DI/DO 模拟量输入 模拟量输出 选择模拟两输出

模拟量输出通道

通道1 15000 设定 通道6 0 设定

通道2 20000 设定 通道3 0 设定

通道4 0 设定 通道5 0 设定

通道7 0 设定 通道8 0 设定

通道9 0 设定 通道10 0 设定

接收区域

采集AI数据成功

定时读取设备ID、DO、DI状态

采集AI数据成功

定时读取设备ID、DO、DI状态

数据通讯口已经打开 采集AI数据成功



# 1



# 2





3

[https://www.juyingele.com/download/DLC\\_timing\\_Config.zip](https://www.juyingele.com/download/DLC_timing_Config.zip)

4





# 1

Modbus

[https://www.juyingele.com/download/Modbus\\_poll.zip](https://www.juyingele.com/download/Modbus_poll.zip)

## 2 Modbus

Modbus Poll				
Modbus Poll - Modbus TCP/IP				
Address	Port	Protocol	Device	Modbus ID
192.168.1.100	502	Modbus TCP	PLC	1
192.168.1.101	502	Modbus TCP	PLC	2
192.168.1.102	502	Modbus TCP	PLC	3
192.168.1.103	502	Modbus TCP	PLC	4
192.168.1.104	502	Modbus TCP	PLC	5
192.168.1.105	502	Modbus TCP	PLC	6
192.168.1.106	502	Modbus TCP	PLC	7
192.168.1.107	502	Modbus TCP	PLC	8
192.168.1.108	502	Modbus TCP	PLC	9
192.168.1.109	502	Modbus TCP	PLC	10
192.168.1.110	502	Modbus TCP	PLC	11
192.168.1.111	502	Modbus TCP	PLC	12
192.168.1.112	502	Modbus TCP	PLC	13
192.168.1.113	502	Modbus TCP	PLC	14
192.168.1.114	502	Modbus TCP	PLC	15
192.168.1.115	502	Modbus TCP	PLC	16
192.168.1.116	502	Modbus TCP	PLC	17
192.168.1.117	502	Modbus TCP	PLC	18
192.168.1.118	502	Modbus TCP	PLC	19
192.168.1.119	502	Modbus TCP	PLC	20
192.168.1.120	502	Modbus TCP	PLC	21
192.168.1.121	502	Modbus TCP	PLC	22
192.168.1.122	502	Modbus TCP	PLC	23
192.168.1.123	502	Modbus TCP	PLC	24
192.168.1.124	502	Modbus TCP	PLC	25
192.168.1.125	502	Modbus TCP	PLC	26
192.168.1.126	502	Modbus TCP	PLC	27
192.168.1.127	502	Modbus TCP	PLC	28
192.168.1.128	502	Modbus TCP	PLC	29
192.168.1.129	502	Modbus TCP	PLC	30
192.168.1.130	502	Modbus TCP	PLC	31
192.168.1.131	502	Modbus TCP	PLC	32
192.168.1.132	502	Modbus TCP	PLC	33
192.168.1.133	502	Modbus TCP	PLC	34
192.168.1.134	502	Modbus TCP	PLC	35
192.168.1.135	502	Modbus TCP	PLC	36
192.168.1.136	502	Modbus TCP	PLC	37
192.168.1.137	502	Modbus TCP	PLC	38
192.168.1.138	502	Modbus TCP	PLC	39
192.168.1.139	502	Modbus TCP	PLC	40
192.168.1.140	502	Modbus TCP	PLC	41
192.168.1.141	502	Modbus TCP	PLC	42
192.168.1.142	502	Modbus TCP	PLC	43
192.168.1.143	502	Modbus TCP	PLC	44
192.168.1.144	502	Modbus TCP	PLC	45
192.168.1.145	502	Modbus TCP	PLC	46
192.168.1.146	502	Modbus TCP	PLC	47
192.168.1.147	502	Modbus TCP	PLC	48
192.168.1.148	502	Modbus TCP	PLC	49
192.168.1.149	502	Modbus TCP	PLC	50
192.168.1.150	502	Modbus TCP	PLC	51
192.168.1.151	502	Modbus TCP	PLC	52
192.168.1.152	502	Modbus TCP	PLC	53
192.168.1.153	502	Modbus TCP	PLC	54
192.168.1.154	502	Modbus TCP	PLC	55
192.168.1.155	502	Modbus TCP	PLC	56
192.168.1.156	502	Modbus TCP	PLC	57
192.168.1.157	502	Modbus TCP	PLC	58
192.168.1.158	502	Modbus TCP	PLC	59
192.168.1.159	502	Modbus TCP	PLC	60
192.168.1.160	502	Modbus TCP	PLC	61
192.168.1.161	502	Modbus TCP	PLC	62
192.168.1.162	502	Modbus TCP	PLC	63
192.168.1.163	502	Modbus TCP	PLC	64
192.168.1.164	502	Modbus TCP	PLC	65
192.168.1.165	502	Modbus TCP	PLC	66
192.168.1.166	502	Modbus TCP	PLC	67
192.168.1.167	502	Modbus TCP	PLC	68
192.168.1.168	502	Modbus TCP	PLC	69
192.168.1.169	502	Modbus TCP	PLC	70
192.168.1.170	502	Modbus TCP	PLC	71
192.168.1.171	502	Modbus TCP	PLC	72
192.168.1.172	502	Modbus TCP	PLC	73
192.168.1.173	502	Modbus TCP	PLC	74
192.168.1.174	502	Modbus TCP	PLC	75
192.168.1.175	502	Modbus TCP	PLC	76
192.168.1.176	502	Modbus TCP	PLC	77
192.168.1.177	502	Modbus TCP	PLC	78
192.168.1.178	502	Modbus TCP	PLC	79
192.168.1.179	502	Modbus TCP	PLC	80
192.168.1.180	502	Modbus TCP	PLC	81
192.168.1.181	502	Modbus TCP	PLC	82
192.168.1.182	502	Modbus TCP	PLC	83
192.168.1.183	502	Modbus TCP	PLC	84
192.168.1.184	502	Modbus TCP	PLC	85
192.168.1.185	502	Modbus TCP	PLC	86
192.168.1.186	502	Modbus TCP	PLC	87
192.168.1.187	502	Modbus TCP	PLC	88
192.168.1.188	502	Modbus TCP	PLC	89
192.168.1.189	502	Modbus TCP	PLC	90
192.168.1.190	502	Modbus TCP	PLC	91
192.168.1.191	502	Modbus TCP	PLC	92
192.168.1.192	502	Modbus TCP	PLC	93
192.168.1.193	502	Modbus TCP	PLC	94
192.168.1.194	502	Modbus TCP	PLC	95
192.168.1.195	502	Modbus TCP	PLC	96
192.168.1.196	502	Modbus TCP	PLC	97
192.168.1.197	502	Modbus TCP	PLC	98
192.168.1.198	502	Modbus TCP	PLC	99
192.168.1.199	502	Modbus TCP	PLC	100



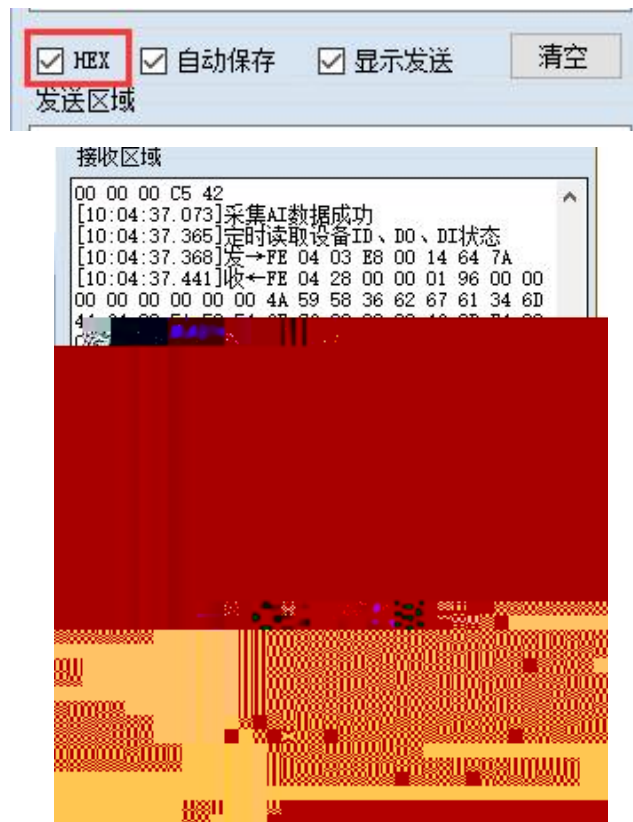
---


[https://www.juyingele.com/download/PLC\\_licheng.zip](https://www.juyingele.com/download/PLC_licheng.zip)

<https://www.juyingele.com/download/zutai.zip>




3







---

G





---








---






---







---








- 
- 
-



---



2








4





<https://www.juyingle.com/download/JYDAMSoftware.zip>

<https://www.juyingle.com/download/JYNetConfig.zip>

