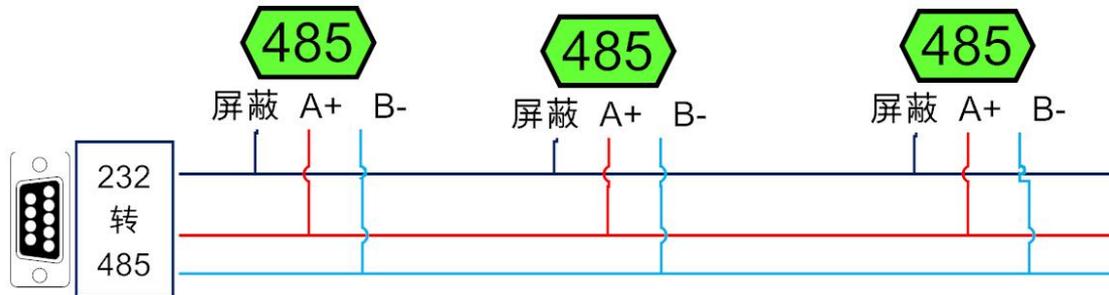




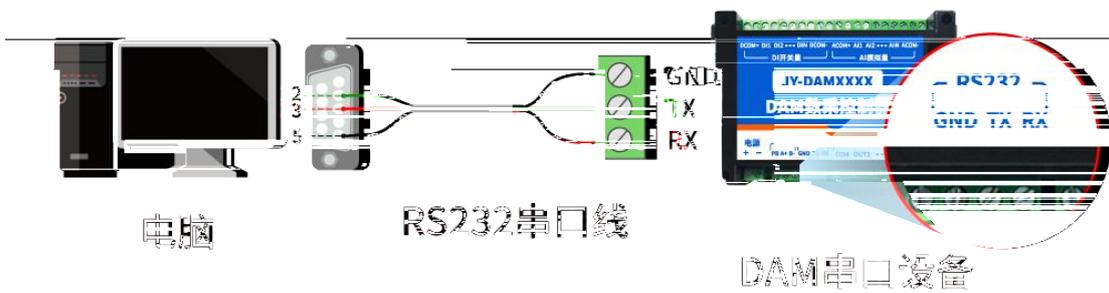




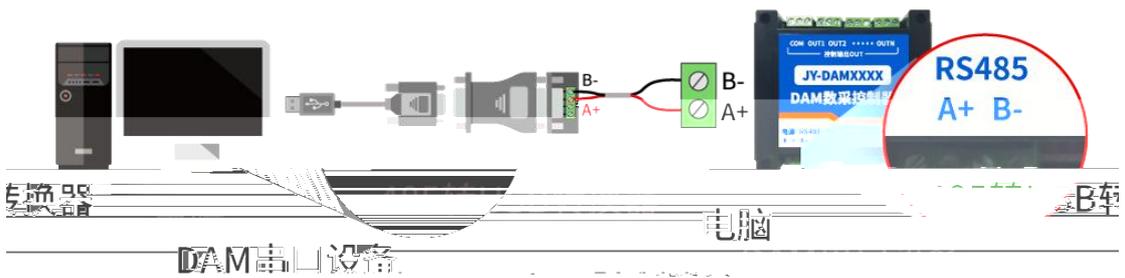
1 RS485



2 RS232



3 USB 485

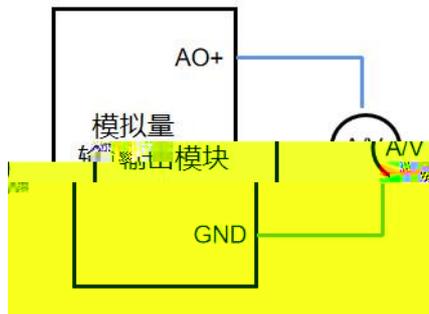




1



2



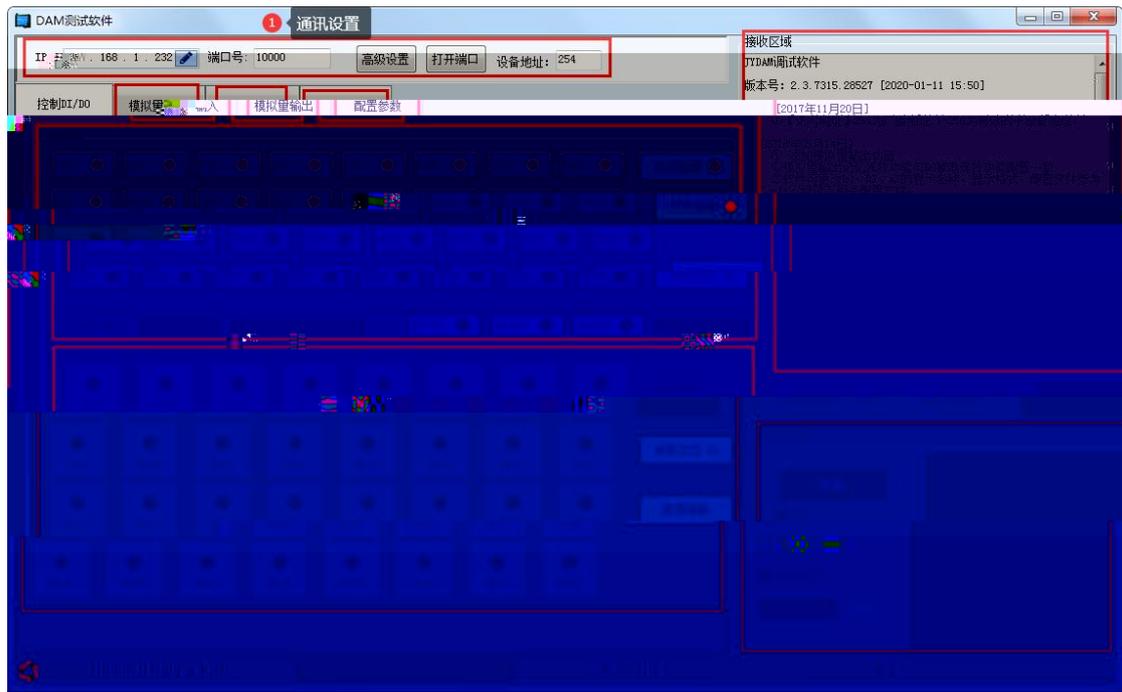


1

<https://www.juyingle.com/download/>

DAMSoftware.zip

2

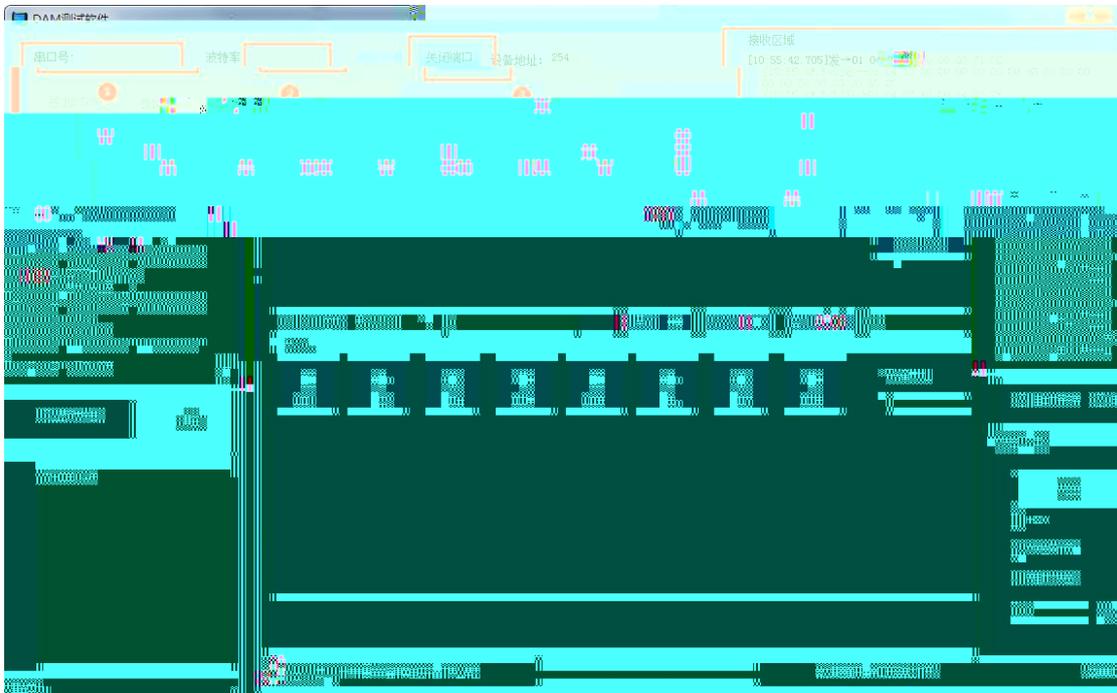




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4

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串口号: COM10 波特率: 9600 高级设置 关闭端口 设备地址: 254

控制DI/DO 模拟量输入 模拟量输出 配置参数

导出记录间隔 5000 毫秒

导出记录 通道编辑

AI1#	6.729 mA
AI2#	8.933 mA
AI3#	13.046 mA
AI4#	0.000 mA
AI5#	0.000 mA
AI6#	0.000 mA
AI7#	0.000 mA
AI8#	0.000 mA
采集时间	11:09:54

接收区域

```
00 00 00 00 4A 59 37 34 31 70 01 04 28 00 01 00 4A FF 00
00 00 00 00 00 00 4A 59 37 34 31 70 01 04 28
[11:09:54.036]收←01 04 10 1A 4A 22 E6 32 F6 00 00 00 00
00 00 00 00 00 00 E5 F5
[11:09:54.044]发→01 04 03 E8 00 14 70 75
[11:09:54.106]收←01 04 28 00 01 00 4A FF 00 00 00 00 00
00 00 4A 59 37 34 31 70 85 72 57 78 35 57 71 53 79 08
08 08 48 00 00 00 00 00 00 00 00 0F 34
[11:09:54.108]发→01 04 00 00 00 08 F1 CC
[11:09:54.143]收←01 04 10 1A 47 22 E3 32 F3 00 00 00 00
00 00 00 00 00 35 35
[11:09:54.148]发→01 04 03 E8 00 14 70 75
[11:09:54.209]收←01 04 28 00 01 00 4A FF 00 00 00 00 00
00 00 4A 59 37 34 31 70 85 72 57 78 35 57 71 53 79 08
08 08 48 00 00 00 00 00 00 00 00 0F 34 01
[11:09:54.234]收←04 10 1A 49 22 E7 32 F4 00 00 00 00 00
00 00 00 00 00 AF C1
[11:09:54.251]发→01 04 03 E8 00 14 70 75
[11:09:54.334]收←01 04 28 00 01 00 4A FF 00 00 00 00 00
00 00 4A 59 37 34 31 70 85 72 57 78 35 57 71 53 79 08
08 08 48 00 00 00 00 00 00 00 0F 34 01 04 10 1A 48 22
E3 32 F3 00 00 00 00 00 00 00 00 00 00 7A 31
[11:09:54.336]发→01 04 00 00 00 08 F1 CC
[11:09:54.371]收←01 04 10 1A 49 22 E5 32 F6 00 00 00 00 00
00 00 00 00 00 A3 38
[11:09:54.376]发→01 04 03 E8 00 14 70 75
```

发送区域

AT+DEBUG=5

发送

HEX 发送新行 定时发送 100 毫秒

JUYING ELECTRONIC 北京聚英朝晖电子有限公司 数据通讯端口已经打开 采集AI数据成功

5



串口号: COM14 波特率: 9600 高级设置 关闭端口 设备地址: 254

控制DI/DO 模拟量输入 模拟量输出 配置参数

模拟量输出通道

通道1	15000	设定	通道6	0	设定
通道2	20000	设定	通道7	0	设定
通道3	25000	设定	通道8	0	设定

接收区域

```
00 00 00 C5 42
[10:02:22.982]采集AI数据成功
[10:02:23.334]定时读取设备ID、DO、DI状态
[10:02:23.337]发→FE 04 03 E8 00 14 64 7A
[10:02:23.409]收←FE 04 28 00 00 01 96 00 00
00 00 00 00 00 00 4A 59 58 36 82 67 61 34 6D
44 64 38 5A 58 54 6E C6 00 00 00 46 6B E4 00
03 82 01 46 DA F1
[10:02:23.477]采集AI数据成功
```

JYDAM测试软件



1



2





https://www.juyingele.com/download/DLC_timing_Config.zip

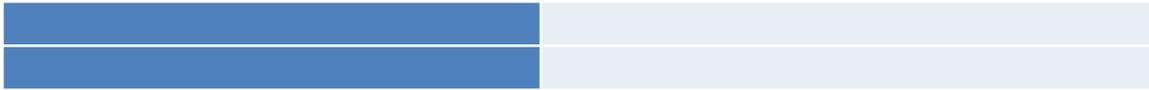


规则	触发条件	动作内容	寄存器描述
1	【AI 1】>4000, 最少保持时间0.1...	【单次执行】AO输出	WAOHX, 13000_00270
2	禁用	禁用	WAOHX, 13007_00000...
3	禁用	禁用	WAOHX, 13014_00000...
4	禁用	禁用	WAOHX, 13021_00000...
5	禁用	禁用	WAOHX, 13028_00000...
6	禁用	禁用	WAOHX, 13035_00000...
7	禁用	禁用	WAOHX, 13042_00000...
8	禁用	禁用	WAOHX, 13049_00000...
9	禁用	禁用	WAOHX, 13056_00000...
10	禁用	禁用	WAOHX, 13063_00000...
11	禁用	禁用	WAOHX, 13070_00000...
12	禁用	禁用	WAOHX, 13077_00000...
13	禁用	禁用	WAOHX, 13084_00000...
14	禁用	禁用	WAOHX, 13091_00000...
15	禁用	禁用	WAOHX, 13098_00000...

规则	触发条件	动作内容	寄存器描述
1	【A*B】	禁用	WAOHX, 15000_00001...
2	禁用	禁用	WAOHX, 15007_00000...
3	禁用	禁用	WAOHX, 15014_00000...
4	禁用	禁用	WAOHX, 15021_00000...
5	禁用	禁用	WAOHX, 15028_00000...
6	禁用	禁用	WAOHX, 15035_00000...
7	禁用	禁用	WAOHX, 15042_00000...
8	禁用	禁用	WAOHX, 15049_00000...
9	禁用	禁用	WAOHX, 15056_00000...
10	禁用	禁用	WAOHX, 15063_00000...
11	禁用	禁用	WAOHX, 15070_00000...
12	禁用	禁用	WAOHX, 15077_00000...
13	禁用	禁用	WAOHX, 15084_00000...
14	禁用	禁用	WAOHX, 15091_00000...
15	禁用	禁用	WAOHX, 15098_00000...



()
()
()



5









