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| 1 | | 2 |
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| 1 RS485 | | 4 |
| | | 5 |
| 1 | | 5 |
| 2 | | 5 |
| 3 | | 6 |
| | | 6 |
| 1 | | 6 |
| 2 | | 6 |
| 3 | | 7 |
| 4 | | 8 |
| | | 8 |
| 1 | | 8 |
| 2 | | 9 |
| 3 | | 9 |
| 4 | | 9 |
| | | 10 |
| 1 | | 10 |
| 2 Modbus | | 10 |
| 3 | | 11 |
| 4 | | 13 |
| 5 | | 14 |
| | | 17 |
| | | 20 |
| | | 20 |

- DC7-30V
- RS485
-
- RS232 RS485 4G WiFi
- Modbus RTU/TCP/ASCII
-
- 0-255

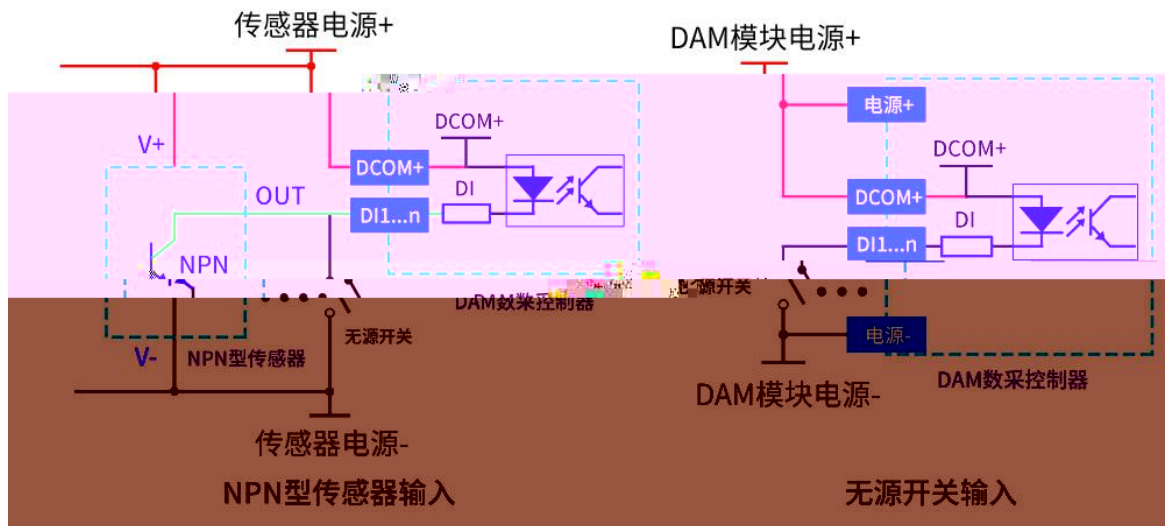
- 8 5-24V
- 8
- 8 12
- 2400,4800,9600,19200,38400,115200
- 9600



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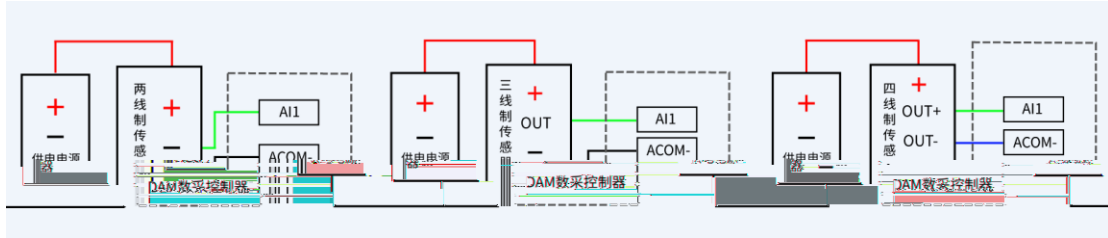


3

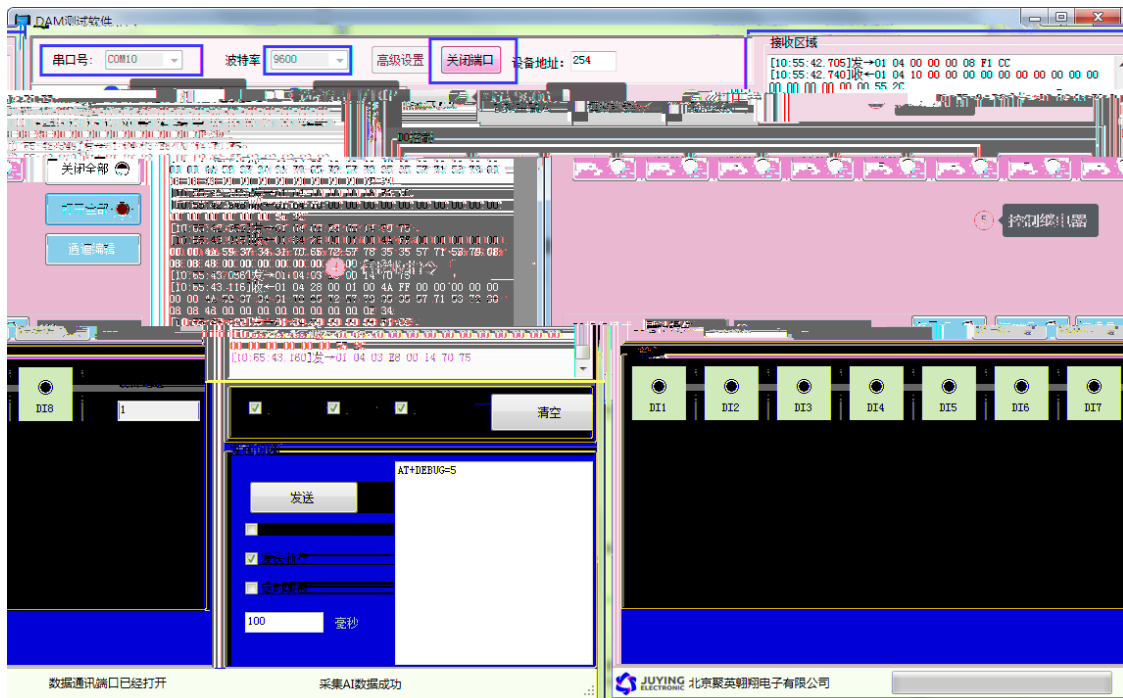
AI1-AI8

ACOM-

ACOM+



DI



4



1

1.1

DAM

1

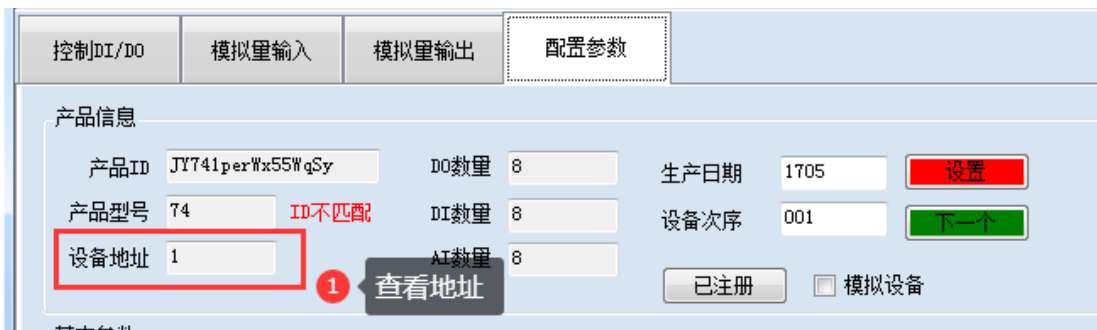
254

0

=

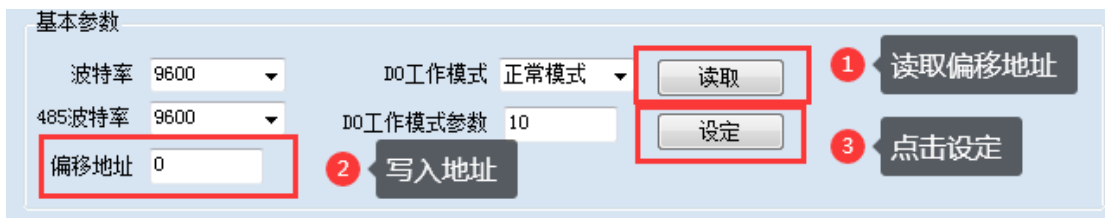
1.2

254



1.3

JYDAM



2



3

DI

AI

DO

DLC

DLC



4

4.1

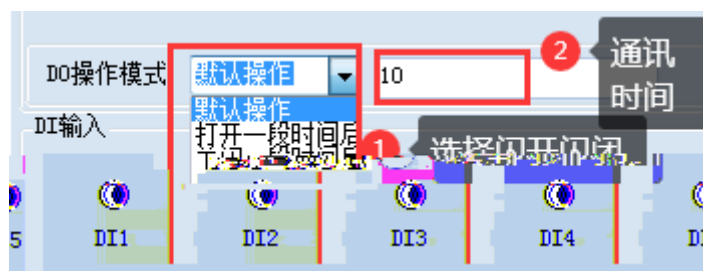
= *0.1

1

1.

4.2

= *0.1
9



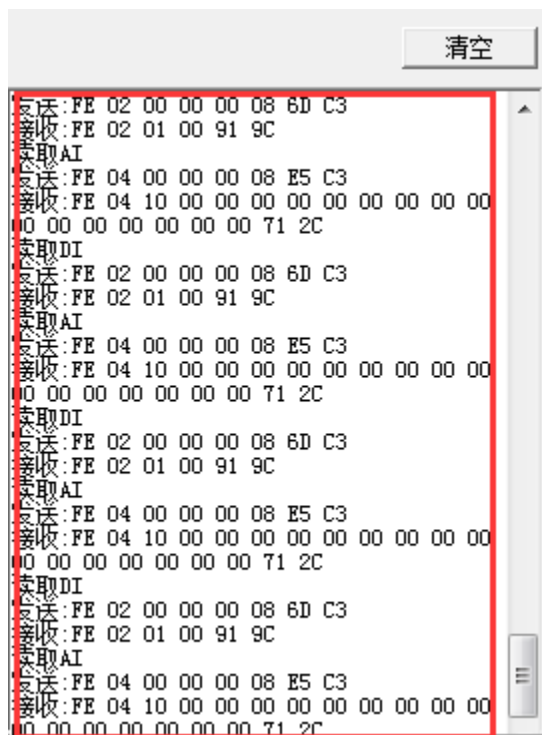
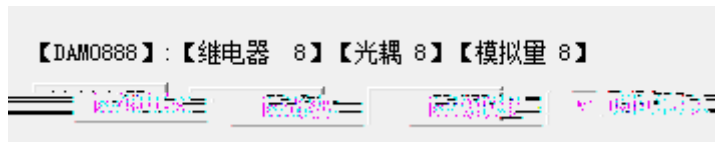
| | | | | |
|-----|--------------------------|------|-------|-------|
| AI1 | 04 16 | u16 | 0 | |
| AI2 | | u16 | 1 | |
| AI3 | | u16 | 2 | |
| AI4 | | u16 | 3 | |
| AI5 | | u16 | 4 | |
| AI6 | | u16 | 5 | |
| AI7 | | u16 | 6 | |
| AI8 | | u16 | 7 | |
| | | 1000 | | 0 |
| | | | 0-5 | RS232 |
| | | | RS485 | |
| | | 1001 | | |
| | | 1002 | = | + |
| | | 1003 | | |
| | | 1004 | | |

| | | | | |
|-------|--------|------|--------|-----|
| | PLC/ | | Modbus | |
| 00001 | 09999 | () | | |
| 10001 | 19999 | () | | |
| 30001 | 39999 | () | | |
| 40001 | 49999 | | | |
| 5 | | | 4 | 1 0 |
| | 00001 | 0000 | | |
| | PLC/ | | Modbus | |
| | Modbus | | | |
| PLC | | | | |
| 1 | | 1000 | | |
| 2 | | 1001 | | |

| | | |
|-------------|--|--|
| Bit0~Bit7 | | 0 9600 1 2400 2 4800 3 9600 4 19200 5 38400 6 115200 7 57600 8 56000 9 14400 10 1200 |
| Bit8~Bit9 | | 0 1 Even 2 Odd |
| Bit10~Bit11 | | 0 1 1 2 2 1.5 |

3

DAM



modbus

modbus

1

1 00001

4

| 1 | RTU 16 |
|-----|-------------------------|
| | FE 01 00 00 00 08 29 C3 |
| | FE 01 01 00 61 9C |
| | FE 05 00 00 FF 00 98 35 |
| | FE 05 00 00 FF 00 98 35 |
| | FE 05 00 00 00 00 D9 C5 |
| | FE 05 00 00 00 00 D9 C5 |
| | FE 05 00 01 FF 00 C9 F5 |
| | FE 05 00 01 00 00 88 05 |
| | FE 05 00 02 FF 00 39 F5 |
| | FE 05 00 02 00 00 78 05 |
| | FE 05 00 03 FF 00 68 35 |
| | FE 05 00 03 00 00 29 C5 |
| | FE 05 00 04 FF 00 D9 F4 |
| | FE 05 00 04 00 00 98 04 |
| | FE 05 00 05 FF 00 88 34 |
| | FE 05 00 05 00 00 C9 C4 |
| | FE 05 00 06 FF 00 78 34 |
| | FE 05 00 06 00 00 39 C4 |
| | FE 05 00 07 FF 00 29 F4 |
| | FE 05 00 07 00 00 68 04 |
| 2 | |
| 8 | FE 02 00 00 00 08 6D C3 |
| | FE 02 01 00 91 9C |
| 3 | |
| 1 | FE 04 00 00 00 01 25 C5 |
| | FE 04 02 00 00 AD 24 |
| 2 | FE 04 00 01 00 01 74 05 |
| 3 | FE 04 00 02 00 01 84 05 |
| 4 | FE 04 00 03 00 01 D5 C5 |
| 5 | FE 04 00 04 00 01 64 04 |
| 6 | FE 04 00 05 00 01 35 C4 |
| 7 | FE 04 00 06 00 01 C5 C4 |
| 8 | FE 04 00 07 00 01 94 04 |
| 1~8 | FE 04 00 00 00 08 E5 C3 |

5

5.1

FE 05 00 00 FF 00 98 35

| | | | |
|-------|-------|---|-------|
| | | | |
| FE | | | |
| 05 | 05 | | |
| 00 00 | | | |
| FF 00 | | | |
| 98 35 | CRC16 | 6 | CRC16 |

FE 05 00 00 FF 00 98 35

| | | | |
|-------|-------|---|-------|
| | | | |
| FE | | | |
| 05 | 05 | | |
| 00 00 | | | |
| FF 00 | | | |
| 98 35 | CRC16 | 6 | CRC16 |

5.2

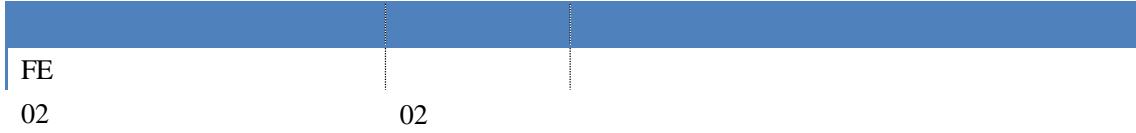
FE 01 00 00 00 08 29 C3

| | | | |
|----|--|--|--|
| | | | |
| FE | | | |
| 01 | | | |

| | | | |
|-------|-------|-------|-------|
| | | Bit8: | |
| 61 9C | CRC16 | 6 | CRC16 |

5.3

FE 02 00 00 00 08 6D C3





| | |
|---|--|
| 5 | FE 10 00 17 00 02 04 00 02 00 0A A1 95 |
| 6 | FE 10 00 1C 00 02 04 00 02 00 0A E0 26 |
| 7 | FE 10 00 21 00 02 04 00 02 00 0A 22 AB |
| 8 | FE 10 00 26 00 02 04 00 02 00 0A 63 4D |

5.6

| | | |
|-------------|-------|----------|
| FE | | |
| 0F | | 0x82 |
| 00 00 | | |
| 00 08 | | |
| 01 | | |
| FF (00 | | FF 00 |
| F6 0B F7 9F | CRC16 | |

| | | |
|-------|-------|------|
| FE | | |
| 0F | | 0x82 |
| | | |
| 00 08 | | |
| 40 02 | CRC16 | |

FE 10 04 1A 00 02 04 00 0F 00 00 43 08 1~4

| | | |
|-------|-----------------|-----|
| FE | 10 | 254 |
| 10 | | |
| 04 1A | 1050 | |
| 00 02 | | |
| 04 | | |
| 00 | 9-16 | |
| 0F | 1-8 | 1-4 |
| | 2 00001111 | |
| | 16 0F | |
| 00 | 25-32 | |
| 00 | 17-24 | |
| 43 08 | CRC16 | |

FE 10 04 1A 00 02 75 30

2

FE 10 04 1C 00 02 04 20 20 00 00 F9 2B 6 14
 FE 10 04 1C 00 02 04 1C 00 00 00 F4 B1 11 12 13
 FE 10 04 1C 00 02 04 00 89 00 00 22 CB 1 4 8
 FE 10 04 1C 00 02 04 00 0F 00 00 C3 22 1~4

| | | |
|-------|-----------------|-----|
| FE | 10 | 254 |
| 10 | | |
| 04 1C | 1052 | |
| 00 02 | | |
| 04 | | |
| 00 | 9-16 | |
| 0F | 1-8 | 1-4 |
| | 2 00001111 | |
| | 16 0F | |
| 00 | 25-32 | |
| 00 | 17-24 | |
| C3 22 | CRC16 | |

FE 10 04 1C 00 02 95 31

3

FE 10 04 1E 00 02 04 00 0F 00 00 42 FB 1~4

1~4

1~4

| | | |
|-------|-------|----------|
| FE | 10 | 254 |
| 10 | | |
| 04 1E | 1054 | |
| 00 02 | | |
| 04 | | |
| 00 | 9-16 | |
| 0F | 1-8 | 1-4 |
| | 2 | 00001111 |
| | 16 | 0F |
| 00 | 25-32 | |
| 00 | 17-24 | |
| 42 FB | CRC16 | |

FE 10 04 1E 00 02 34 F1

4

FE 10 04 1A 00 04 08 00 20 00 00 00 02 00 00 5E 5B 6

2

FE 10 04 1A 00 04 08 00 0F 00 00 00 F0 00 00 21 6A 1~4

5~8

| | | |
|-------|------|-----|
| FE | 10 | 254 |
| 10 | | |
| 04 1A | 1050 | |

FE 10 04 1A 00 04 F5 32

232

RX RX TX TX GND GND

2

1



