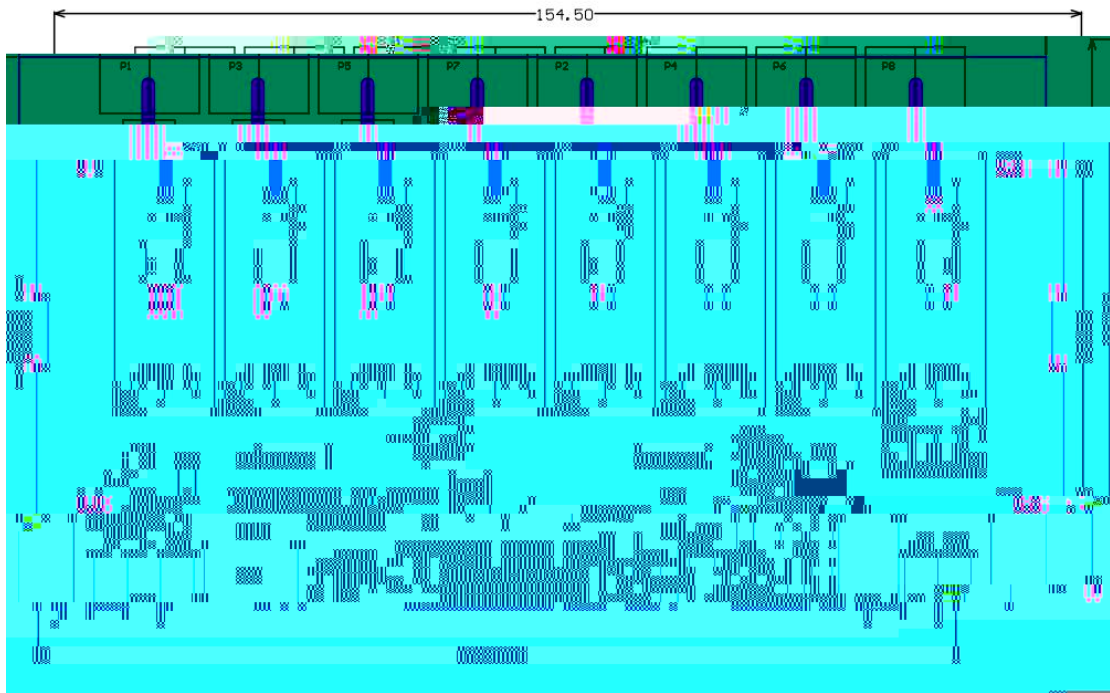


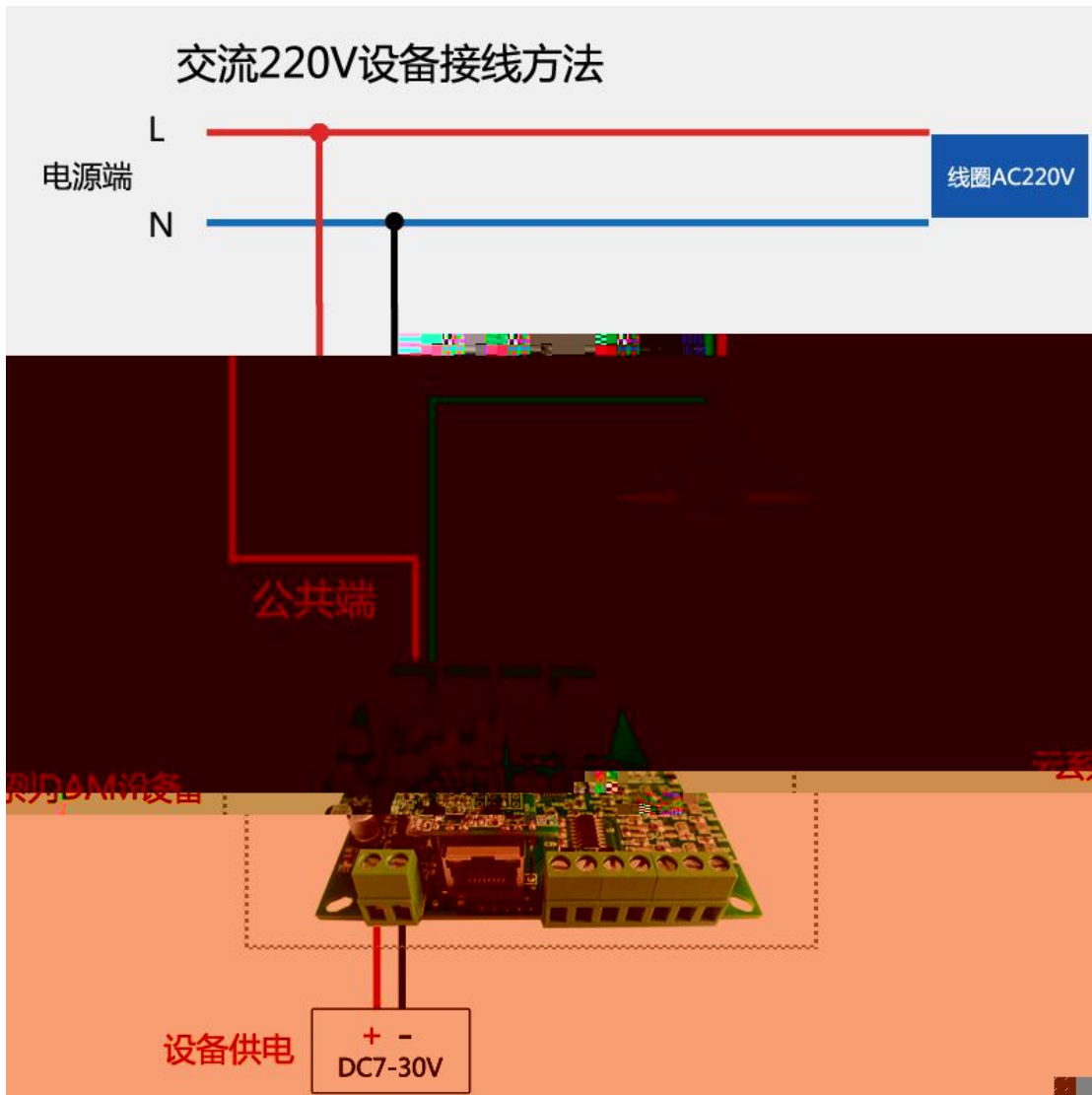




	1
	1
	1
	1
	2
	
	
	3
1	3
	3
1	3
2	
3	
	3
1	
2	3
3	5
	5
1	5
2 Modbus	5
3	7
4	7
5	8
	10
	10







X

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1	1	0x0001	
2		0x0002	
3		0x0003	
4		0x0004	
5		0x0005	
6		0x0006	
7		0x0007	
8		0x0008	
		41001	0 RS232
		41002	0-5 RS485
		41003	= +
		41004	
		41005	

Modbus	Modbus
00001 09999	()
10001 19999	()
30001 39999	()
40001 49999	()
5	4
00001 0000	1 0

0	9600
1	2400
2	4800
3	9600
4	19200
5	38400

30002	00001---00002
00001---00002	
30002	16bit
	16

Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	8	7	6	5	4	3	2	1	16	15	14	13	12	11	10	9



30009

bit8

00001

PLC

254



	FE 05 00 00 00 00 D9 C5
	FE 05 00 00 00 00 D9 C5
	FE 05 00 01 FF 00 C9 F5
	FE 05 00 01 00 00 88 05
	FE 05 00 02 FF 00 39 F5
	FE 05 00 02 00 00 78 05
	FE 05 00 03 FF 00 68 35
	FE 05 00 03 00 00 29 C5
	FE 05 00 04 FF 00 D9 F4
	FE 05 00 04 00 00 98 04
	FE 05 00 05 FF 00 88 34
	FE 05 00 05 00 00 C9 C4
	FE 05 00 06 FF 00 78 34
	FE 05 00 06 00 00 39 C4
	FE 05 00 07 FF 00 29 F4
	FE 05 00 07 00 00 68 04

FE 05 00 00 FF 00 98 35

FE			
05	05		
00 00			
FF 00			
98 35	CRC16	6	CRC16

FE 05 00 00 FF 00 98 35

FE			
05	05		
00 00			
FF 00			
98 35	CRC16	6	CRC16

FE 01 00 00 00 08 29 C3

FE			
01	01		
00 00			



